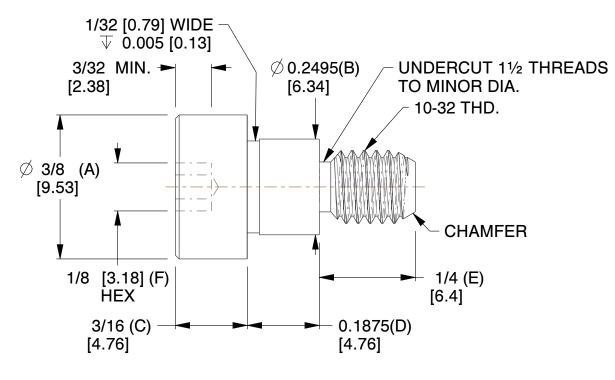
REV	CHANGE	DATE	DRN	снк
	Drawn	02/27/16	SJ	Т



	ICE DETAILS		
	1	Α	±0.004 [±0.10]
	2	В	+ 0.000 [+ 0.00] -0.001 [-0.03]
	3	С	$\pm 0.010 \ [\pm 0.30]$
	4	D	+0.002 [+0.05] -0.000 [-0.00]
	5	Е	±0.005 [±0.13]
	6	F	+ 0.002 [+ 0.05] -0.000 [-0.00]



NOTES:

1. Material: Stainless Steel

2. Finish: No Plate

3. ASME Y14.5-M - 2009

4. All Drawing Dimensions are in Inches [mm]

5. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



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TOLERANCES				
ALL DIMENSIONS ARE INCHES				
(UNLESS OTHERWISE SPECIFIED)				
METALLIC				
LENGTHS =: 6 INCHES ± 0.005</td				
LENGTH >: 6 INCHES ± 0.010				
DIAMETERS: ± 0.005				
NON-METALLIC				

NON-METALLIC

LENGTH: ±0.010 DIAMETERS: ± 0.010

INTERNAL THREADS:

MINIMUM THREAD DEPTH

· · · · · · · · · · · · · · · · · ·			
0000 00	SCALE		
6936-SS	4.00		
PRECISION SHOULDER	SCREWS SHEET		
SOCKET HEAD	4 -44		

SOCKET HEAD

COMPONENT